

# Abstract of the Disclosure

*Sub 1*  
A suction section provided with a plurality of suction nozzles is used. The suction section is moved to a parts supply section in which a plurality of parts are stored so that they can be sucked at the same time, the parts stored in the parts supply section are sucked onto the plurality of suction nozzles at the same time, and the sucked parts are mounted on a board. At this time, all suction nozzles each involving a shift amount within an allowable range in which simultaneous suction is possible are set in one group and suction nozzles each involving a shift amount outside the allowable range in which simultaneous suction is possible are set in a different group and the parts are sucked at the same time for each of the groups.